



A Mutually Beneficial Relationship

### Waste-to-Energy EPC for the Federal Government

July 2022

#### Waste to Energy with Anaerobic Digestion



Mead&Hunt

SYMBIONT

A Mead & Hunt Company

### Digester Expertise

**20+** Beverage digesters

**10+** Food digesters

**5+** Manure digesters

**5+** Combined waste digesters

**75+** Biogas projects



#### Waste to Energy with Landfills



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### Biogas Project Experience



### Biogas Upgrading Technology For Combined Heat & Power

- Full energy utilization boosting efficiency of biogas projects
- Capture heat for digester heating and other process heat needs
- Supplement electric needs or operate in full island mode during power outage



# Naking Natural Gas

Agricultural
Wastewater/Waste

Landfill

Industrial

- CNG Fuel
- Pipeline-quality natural gas

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Biogas Conveyance

### Biogas Upgrading Technology For Renewable Natural Gas

Material of Construction	Biogas Range (SCFM)	Methane Yield	CapEx	ОрЕх
Membrane (3 Stage)	100 – 3,000	99% +	Low	Intermediate
Pressure Swing Adsorption (PSA)	300 - 2,600	98% +	Intermediate	Low
Amine Wash	700 +	99% +	High	Low
Water Wash	1,000 +	98% +	High	Low

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# 3-Stage Nembrane



## Pressure Swing Adsorption

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## Amine Upgrading



# Water Wash Upgrading





![](_page_13_Picture_0.jpeg)

- Regional food waste to anaerobic digestion Convert source separated organics to biogas/RNG
  - Material handling experience
- Overcome challenges related to fluctuating incoming COD or Loading
- Evaluate potential feedstocks

![](_page_14_Picture_0.jpeg)

## Municipal Solid Waste Digestion (MSW)

![](_page_14_Picture_2.jpeg)

Alliance with world leading MSW digestion technology through Integrated Biogas Alliance

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### Green Waste Digestion

 High Solids Plug Flow Digester
Landfill Diversion of Organic Fraction Municipal Solid Waste

### WWTP Sludge to Compressed Natural Gas

- Trend away from WWTP to Resource Recovery Facilities
- Convert wastewater sludge to biogas/RNG/CNG
- Utilize existing infrastructure
- Integrate well with facility operations

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S Y M B

Potential to co-digest food waste

![](_page_17_Picture_0.jpeg)

![](_page_18_Picture_0.jpeg)

How is your waste being managed now?

![](_page_18_Picture_2.jpeg)

What waste do you have available to you?

### Our Questions

![](_page_18_Picture_5.jpeg)

How is your energy being managed now? (Provider, already making your own?)

![](_page_18_Picture_7.jpeg)

What are your renewable energy goals?